

1/10

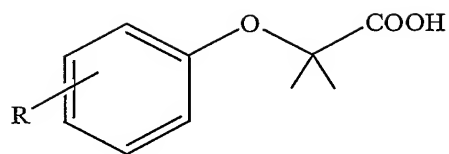


Fig. 1A

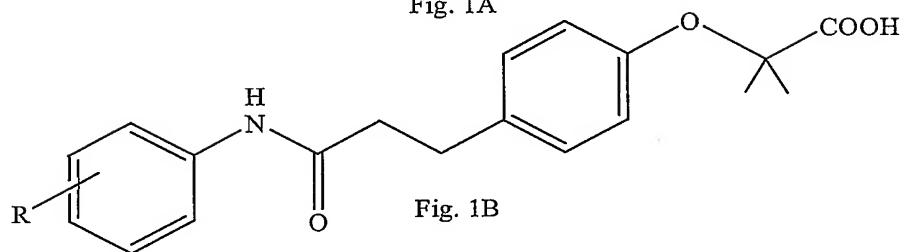


Fig. 1B

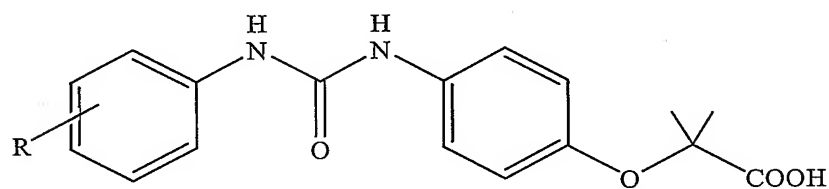


Fig. 1C

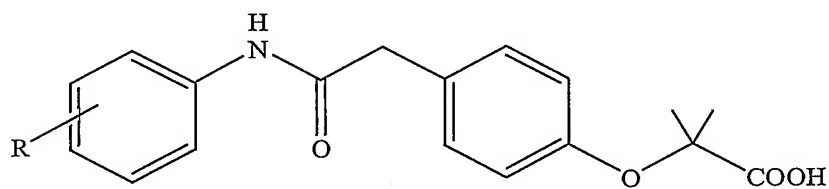


Fig. 1D

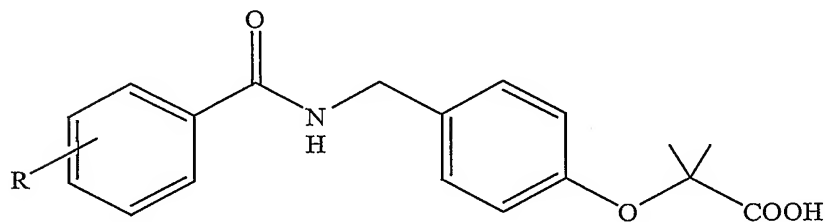
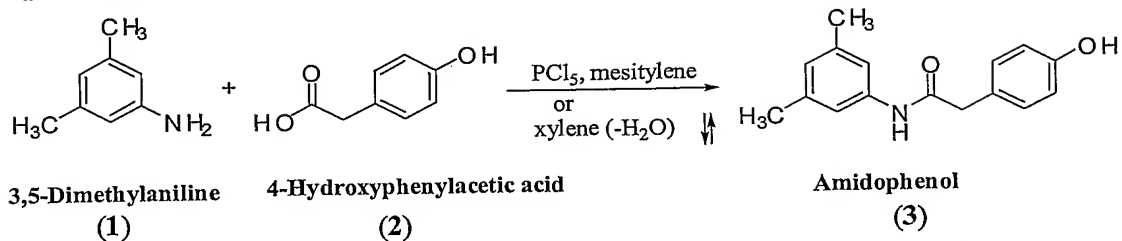
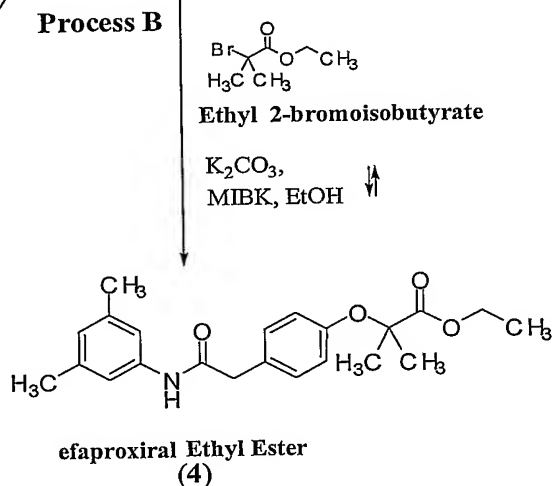
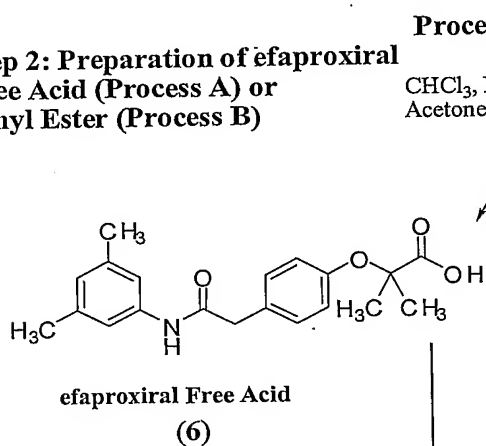
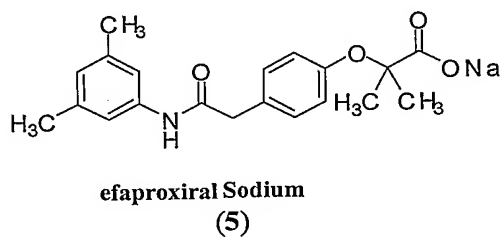
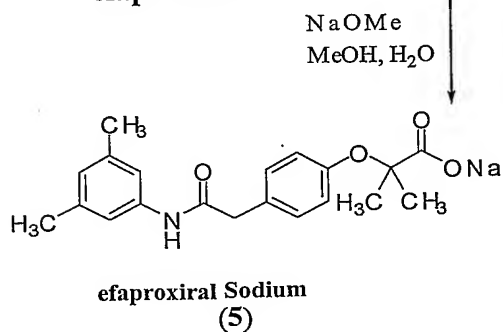
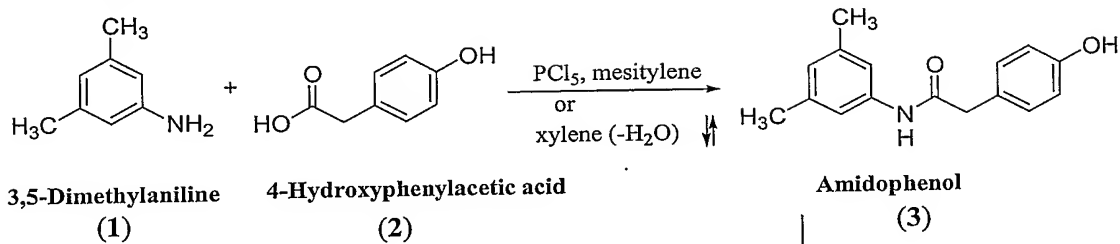
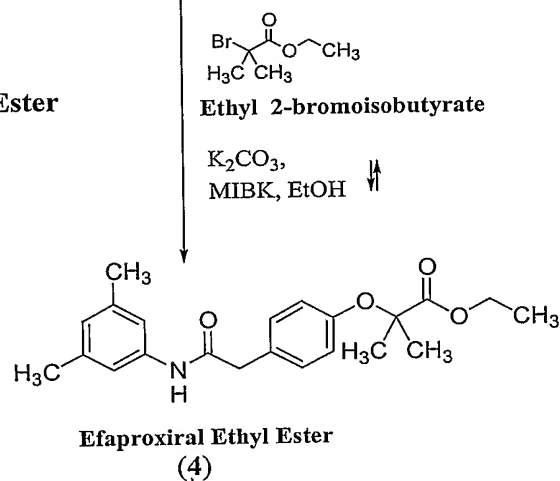
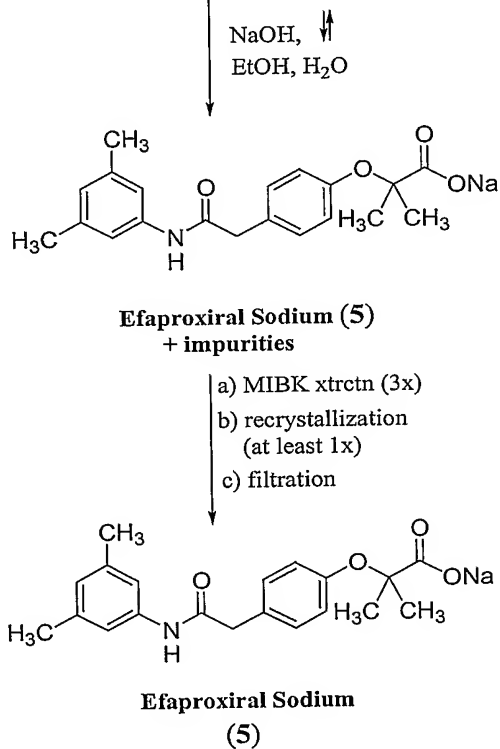


Fig. 1E

Step 1: Preparation of Amidophenol**Step 2: Preparation of efaproxiral Free Acid (Process A) or Ethyl Ester (Process B)****Step 3: Preparation of efaproxiral-Na****FIG. 2**

3/10

Improved Process B**Step 1: Preparation of Amidophenol****Step 2: Preparation of Efaproxiral Ethyl Ester****Step 3: Preparation of Efaproxiral-Na****FIG.3**

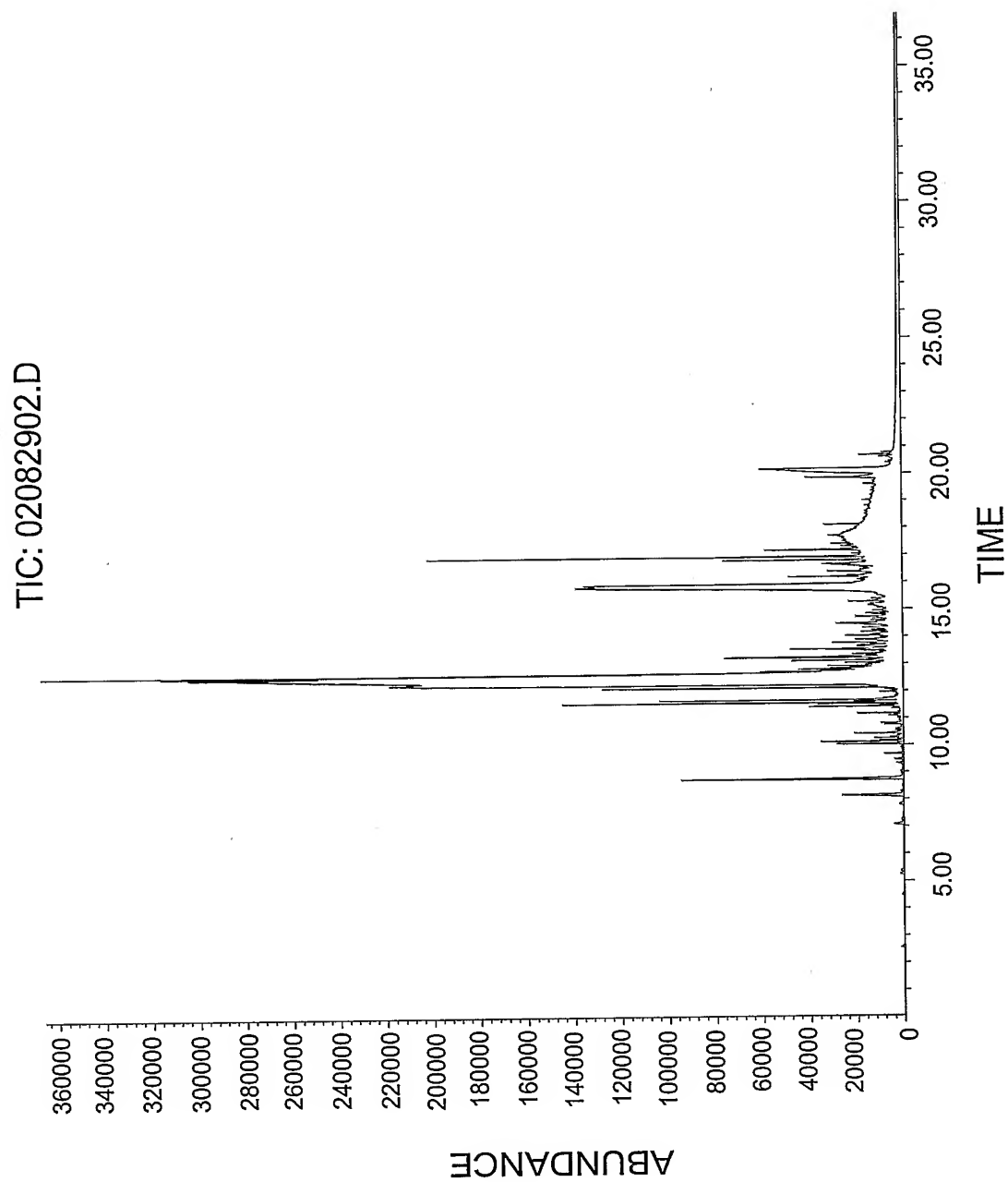


FIG.4

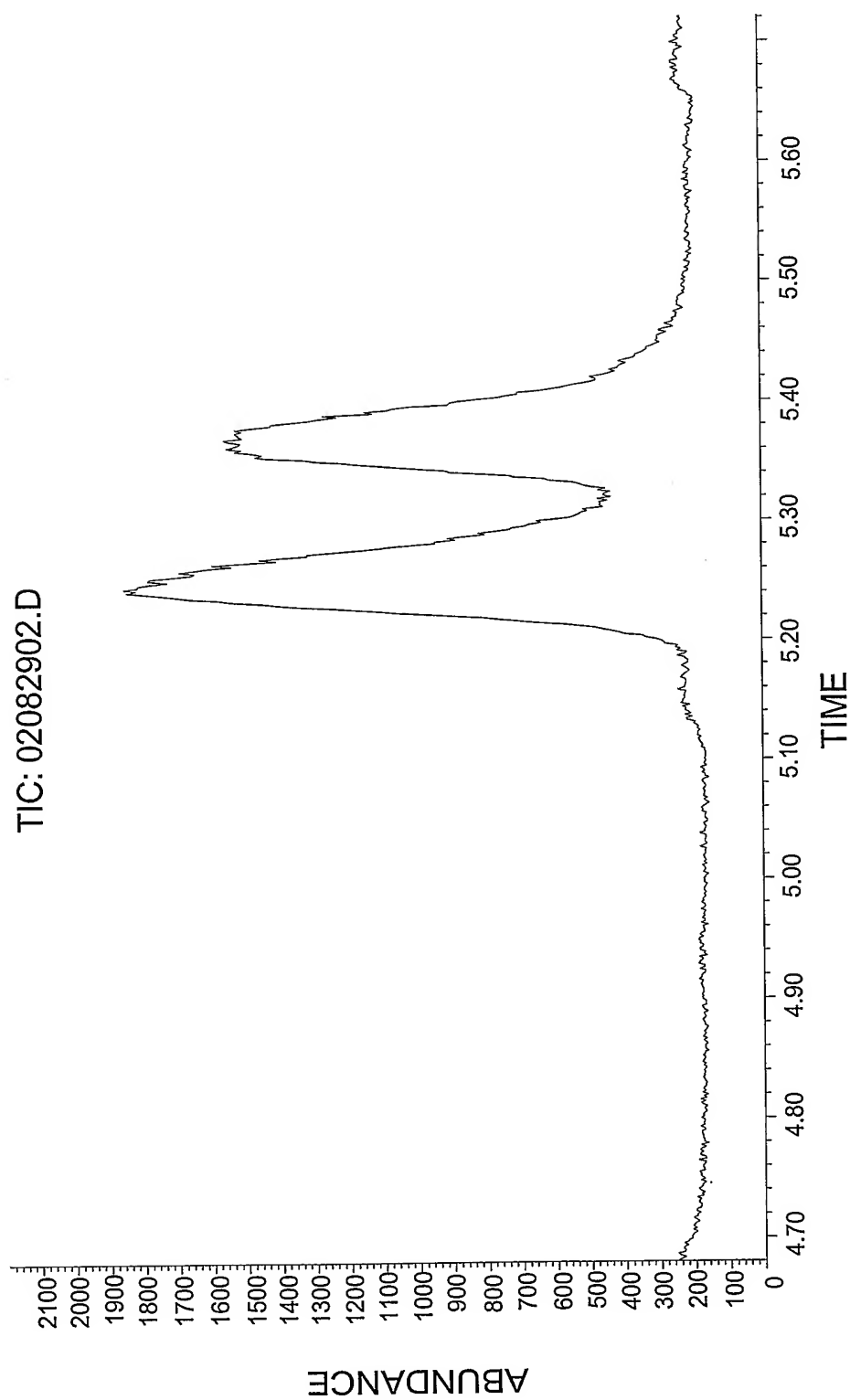


FIG.5

6/10

Ion 104.00 (103.70 to 104.30): 02082902.D

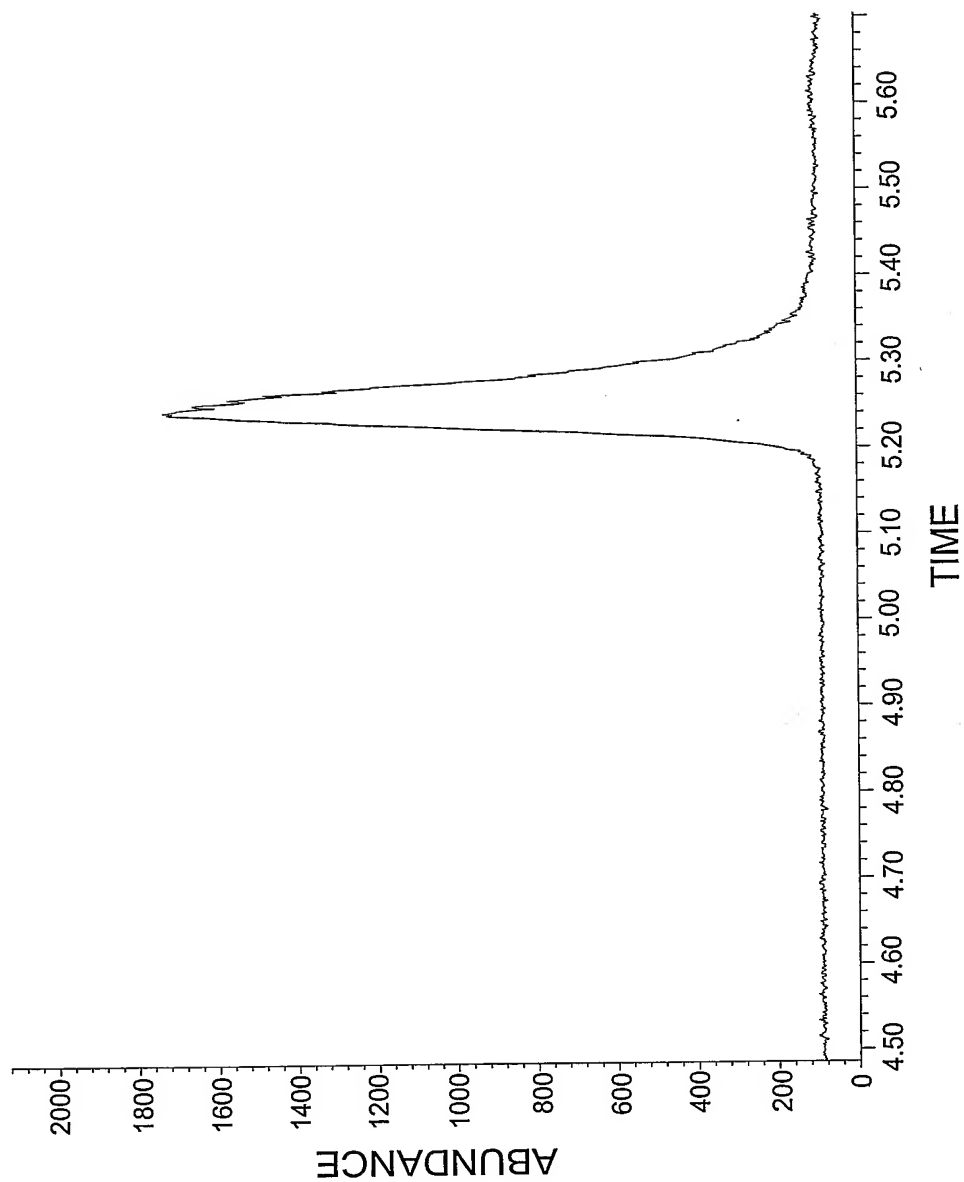
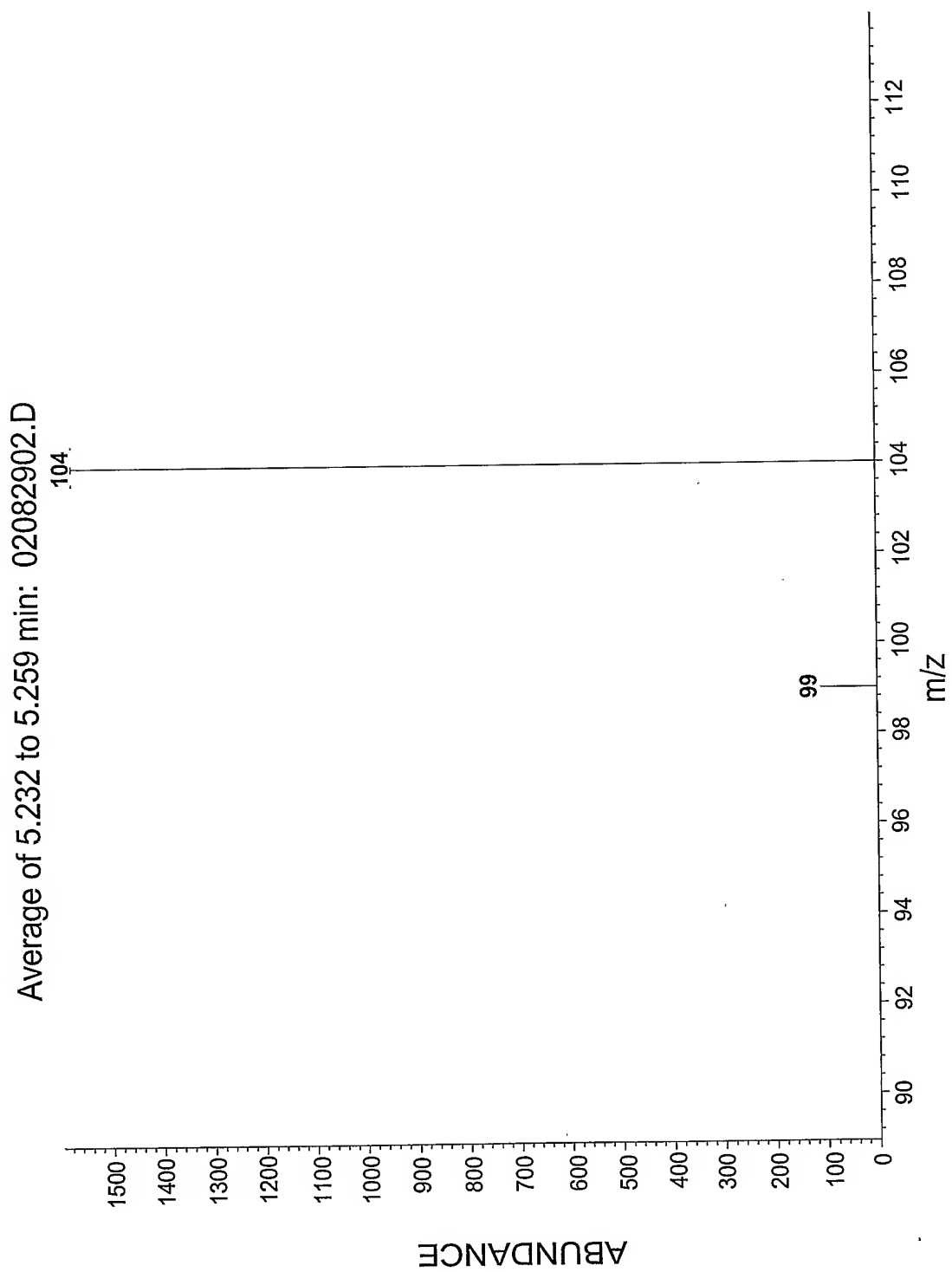
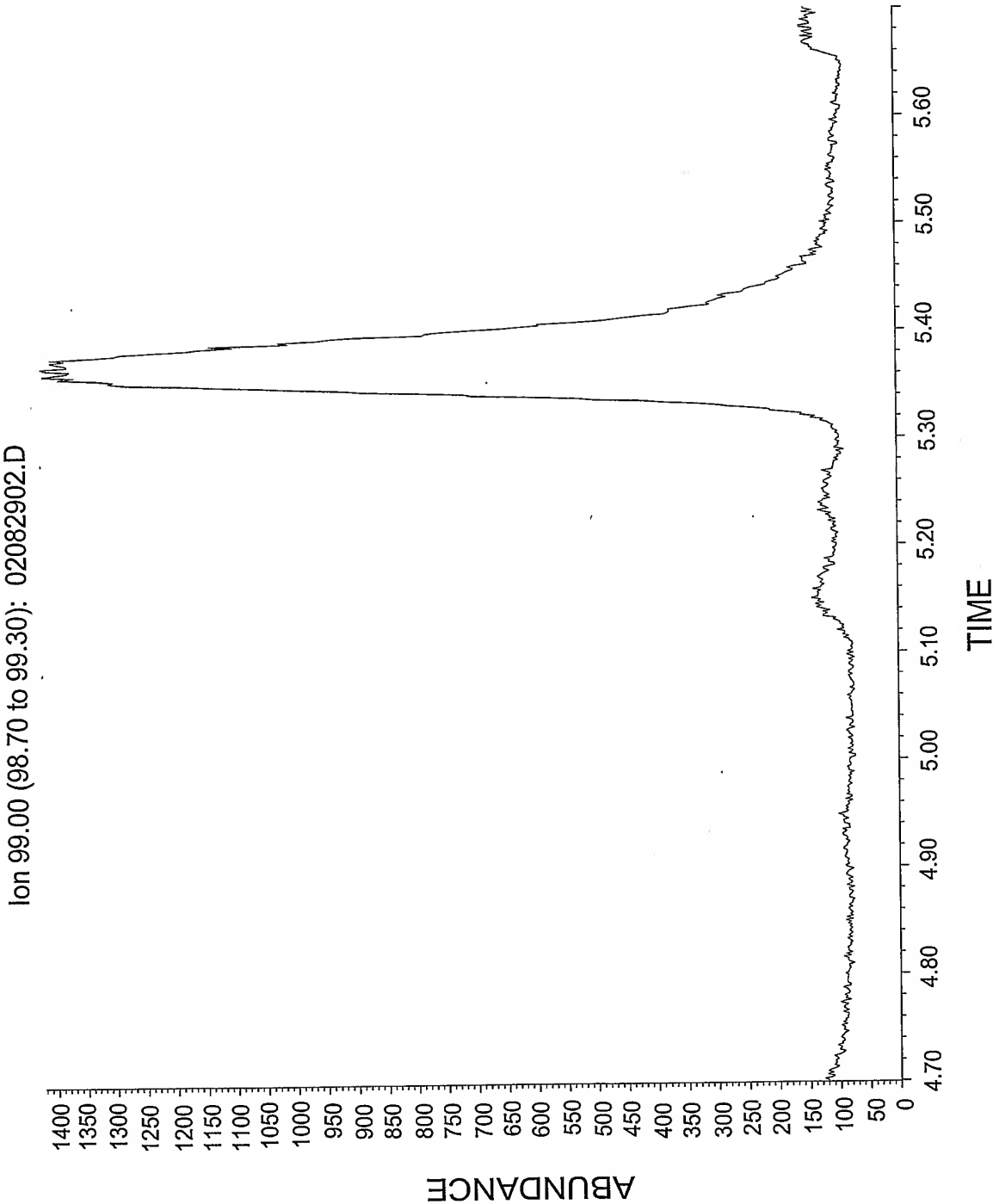


FIG.6A

7/10

**FIG.6B**



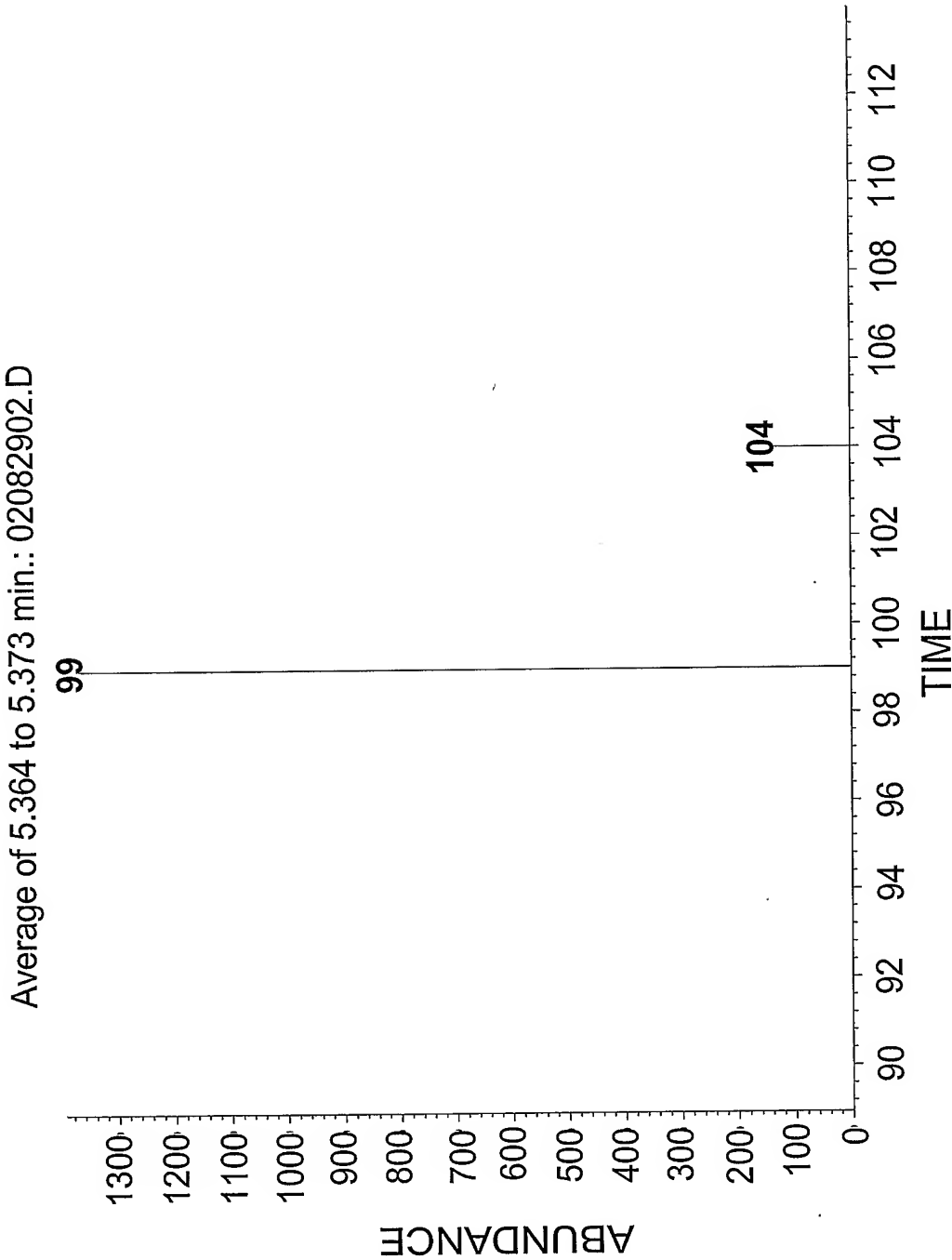


FIG.7B

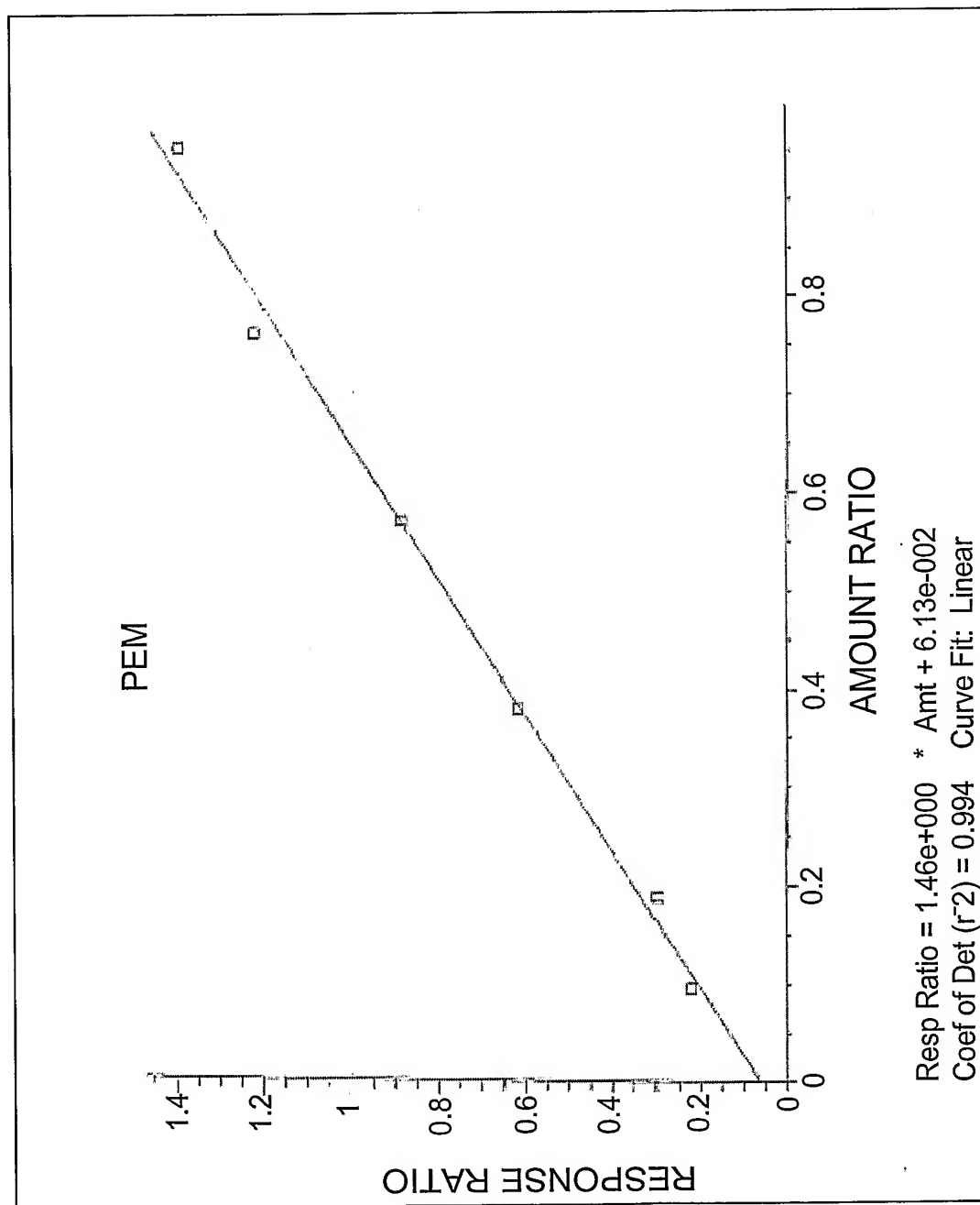


FIG.8